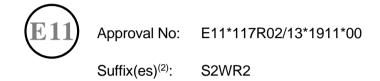


# THE UNITED KINGDOM VEHICLE APPROVAL AUTHORITY

# COMMUNICATION CONCERNING APPROVAL GRANTED OF A TYPE OF TYRE WITH REGARD TO "ROLLING SOUND EMISSION LEVEL" AND/OR "ADHESION PERFORMANCE ON WET SURFACES" AND/OR "ROLLING RESISTANCE" PURSUANT TO UN REGULATION NO. 117.02



1. Manufacturer's name and address:

Otani Radial Co., Ltd. 96 Mu 3 Rimklong Banrai Rd. Bangkaew, Nakornchaisri Nakornpathom, 73120, Thailand

2. If applicable, name and address of manufacturer's representative:

Not Applicable

- 3. "Tyre class" of the type of tyre: C3
- 4. "Category of use" of the type of tyre: Snow tyre
- 4.1. Snow tyre for use in severe snow conditions (Yes/No): Yes
- 4.2. Traction tyre (Yes/No): No
- 5. Tyre structure: Radial
- 6. Tyre type designation:
- 6.1 Brand-name(s)/trademark(s) of the type of tyre: OTANI
- 6.2. Trade description(s)/ Commercial name(s) of the type of tyre: OH-118



An executive agency of the Department for Transport August 2021 Revision 16 Page 1 of 3



- 7. Technical service and, where applicable, test laboratory approved for purposes of approval or of verification of conformity tests: Vehicle Certification Agency
- 8. Performance(s) approved: sound level at (Stage 2), wet adhesion level, rolling resistance level (Stage 2)
- 8.1. Sound level of the representative tyre size, see paragraph 2.7. of this Regulation, as per item
  7. of the test report in Appendix 1 to Annex 3: 73 dB(A) at reference speed of 70 km/h
- 8.2. Wet adhesion level of the representative tyre size, see paragraph 2.7. of this Regulation, as per item 7. of the test report in the appendix to Annex 5: 1.12(G) using the vehicle method
- 8.3. Rolling resistance level of the representative tyre size, see paragraph 2.7. of this Regulation, as per item 7. of the test report in Appendix 1 to Annex 6: 6.199N/kN
- 8.4. Snow grip level of the representative tyre size, see paragraph 2.7. of UN Regulation No. 117, as per item 7. of the test report in the appendix <sup>(1)</sup> to Annex 7: 1.58 (Snow grip index) using the brake on snow method.
- 9. Number of report issued by the Technical Service: ISA566583
- 10. Date of report issued by that service: 09 May 2022
- 11. Reason(s) of extension (if applicable):

Not applicable

- 12. Any remarks: None
- 13. Place: BRISTOL
- 14. Date: 12 MAY 2022
- 15. Signature:

CMUake

C McCABE Chief Technical and Statutory Operations Officer



ISA566583

An executive agency of the Department for Transport August 2021 Revision 16 Page 2 of 3

- 16. Annexed to this communication are:
- 16.1. A list of documents in the approval file deposited at the Type Approval Authorities having delivered the approval and which can be obtained upon request. <sup>(2)</sup>
- 16.2. A list of tyre size designations: Specify for each brand name/trademark and/or each trade description/Commercial name the list of tyre size designations and service descriptions, adding in case of Class C1 tyres whether "reinforced" (or "extra load") or not.

(2) In the case of "snow tyre for use in severe snow conditions" a test report according to Appendix 2 or Appendix 3, as applicable, to Annex 7 shall be submitted.



<sup>(1)</sup> According to Schedule 4 to Revision 3 of the 1958 Agreement.



# THE UNITED KINGDOM VEHICLE APPROVAL AUTHORITY

APPROVAL NUMBER: E11\*117R02/13\*1911\*00

# **INFORMATION PACKAGE CONTENTS**

# **INDEXREVISION NUMBER: 00**

Conformity of Production (COP) DeclarationCOP ConfirmedAssessment MethodIATF 16949 & Control PlansDate of Initial ClearancePre2013Date of Last ClearanceFebruary2022

Total number of sheets:05 (Five)

Reasons for Revision: Not applicable

Revision Date & Office Stamp





Date: May 06, 2022

Relating to ECE type approval for a type of tyre relating to Tyre/Road Noise Emission / Adhesion performance level on wet surfaces and rolling resistance level, according to ECE Regulation 117.02

	General	
3.1.2	Manufacturer's Name	OTANI RADIAL CO., LTD.
3.1.3	Name and Address of applicant	OTANI RADIAL CO., LTD. 96 MU 3 RIMKLONG BANRAI RD. BANGKEAW, NAKORNCHAISRI, NAKORNPATHOM 73120, THAILAND
3.1.4	Address (es) of Manufacturing Plant(s)	OTANI RADIAL CO., LTD. 96 MU 3 RIMKLONG BANRAI RD. BANGKEAW, NAKORNCHAISRI, NAKORNPATHOM 73120, THAILAND
3.1.5	Brand name(s), Trade description(s) Or Trade mark(s) to be used	OTANI
0.1.0	for particular tyre approval requested	
	Tyre	
3.1.6	Tyre Classification (class C1, classC2, classC3)	СЗ
3.1.6.1	Section width range for class C1 tyres	Not Applicable
3.1.0.1 3.1.7	Tyre Structure	Radial
3.1.7	For Class C1 Tyres :	Not Applicable
	<ul> <li>(a) Reinforced (or extra load) in case of approval with regard to rolling sound emission level;</li> <li>(b) Speed category symbol "Q" or below (excluding "H") or "R" and above (including "H") in case of "snow" tyres for approval with regard to adhesion on wet surfaces;</li> </ul>	
3.1.8	For Classes C2 and C3 tyres, state whether: (a) M+S marked in case of approval with regard to rolling sound emission level at stage 1.	Yes
	(b) Traction in case of approval with regard to rolling sound emission level at stage 2.	Not Applicable
3.1.9	Category of use: (Normal / Snow / Special)	Snow in severe condition
3.2.1	Details of major features with respect to the effect on tyre /road noise emission of tread pattern(s) of the tread pattern(s) to be used on the designated range of tyre sizes. This may be by drawing, photograph or description but must be sufficient to allow the type approval authority or Technical service to determine whether any subsequent changes to the major features will adversely affect the tyre /road noise emission	Yes
3.1.10	List of tyre sizes covered	See Below
	List of tread pattern designations	0H-118
	Speed category symbol (in case of "snow" tyres for approval on wet surfaces)	Not Applicable

บรษท ไอตาน เรเดยล จากด OTANI RADIAL CO., LTD. 96 หมู่ 3 ถนนริมคลองบ้านไร่ ด้าบลบางแก้ว อำเภอนครชัยศรี จังหวัดนครปฐม 73120 96 Mu 3 Rimkhlongbanrai Road, Bangkaew, Nakhon Chai Si, Nakhon Pathom 73120\_Theiand -22 Tel: +66 3432 7555 Fax: +66 3433 9563 E-mail: localsales@otanitire.com var up: 0.7855-50001-55-5 www.otanitire.com



This application is accompanied by

- List of Tyre Sizes
- Drawing of tread pattern (Attached)

# List of Tyre Sizes

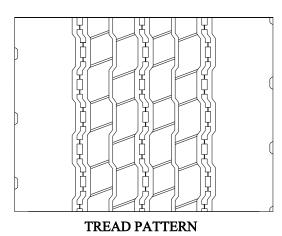
SIZE	PATTERN	L/S INDEX	Approval Number
245/70R19.5 18 PR	OH-118	141/140 J	E11*54R00/24*19760*00
265/70R19.5 18 PR	OH-118	143/141 J	E11*54R00/24*19761*00
11R22.5 16 PR	OH-118	148/145 L	E11*54R00/24*19759*00

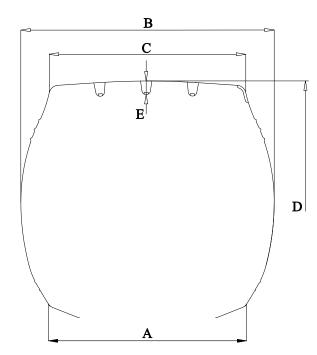
บริษัท โอตานิ เรเดียล จำกัด OTANI RADIAL CO., LTD. 96 หมู่ 3 ถนนริมคลองบ้านไร่ ดำบลบางแก้ว อำเภอนครชัยศรี จังหวัดนครปฐม 73120 96 Mu 3 Rimkhlongbanrai Road, Bangkaew, Nakhon Chai Si, Nakhon Pathom 73120\_Thaiand -22 Tel: +66 3432 7555 Fax: +66 3433 9563 E-mail: localsales@otanitire.com var ic: 0-7855-50001-55-5 www.otanitire.com

XXX Vehicle

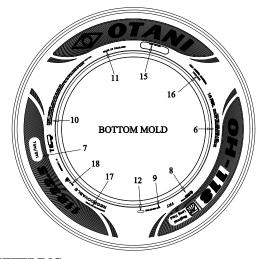
Certification

UK





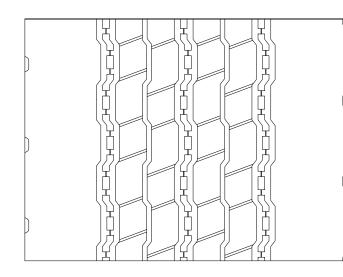
CROSS SECTION



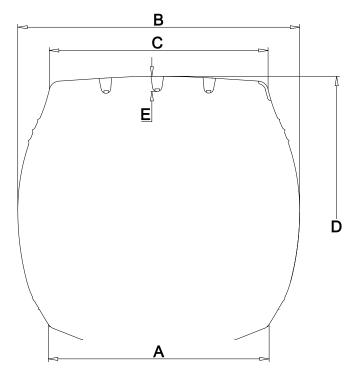
SIDE LETTERING

No		ITEM				DE	SCRIPTION	HEIGHT (mm)	
1	TRADE MARK			OTANI				54	
2	LOGO			OTANI LOG	63				
3	PATTERN			OH-118				40	
4	TYRE SIZE			11R22.5	11R22.5				
5	PLY RATING / LOAD	RANGE		16 P.R.				11	
				MAX.LOAD	SINGLE 315	0 kg (6940 lb	s) AT 860 kPa (125 psi) COLD.	3.5	
6	MAX.LOAD / TREAD	/ SIDEWALL		MAX.LOAD	DUAL 2900	kg (6395 lbs)	AT 860 kPa (125 psi) COLD.	3.5	
				5/1				3.5	
7	7 LOAD INDEX / SPEED INDEX							10	
8	APPROVED NUMBER OF R117 AND R54			E11 XXXXX 001975	6/4				
9	MARKING SD.			DOT 1E6 M	DOT 1E6 ME R018				
10	SAFETY WARNING			SAFETY WA	SAFETY WARNING				
11	COUNTRY OF ORIG	iIN		MADE IN TH	HAILAND			5	
12	WEEK NUMBER			WEEK No.	5				
13	MOLD NUMBER			RMN92201-	-X			5	
14	REGROOVABLE			REGROOVA		10			
15	BRAND TIRE HERE			BRAND TIR	3				
16	MARKING TIRE TYP	E		ALL STEEL	5				
17	STANDARD RIM STANDARD RIM 8.25 INCHES						4		
18	MARKING M+S / 3P		M+S/3PMS	M+S / 3PMSF					
19	19 MARKING FRT FRT							10	
								UK Vehicle Certificatio	
		A (inch/mm)	B (mm)	C (mm)	D (mm)	E (mm)	OTANI RADIAL	Vel	

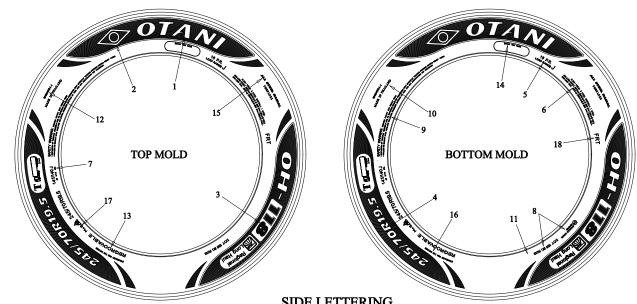
A (inch/mm)	B (mm)	C (mm)	D (mm)	E (mm)	OTANI	OTANI RAD	IAL CO.,LTD.
8.25/210	280	185	1059	14	TITLE	11R2	2.5 16PR OH-118
6.20/210	200	100	1059	14	CHEK./APPV D	MR. WITTAYA C.	SIGNATURE: WC Y-ZZ
REMARK :					DRAWN BY.	MR. TIRAYUT P.	SIGNATURE : TP
REMARK :					DATE	18 Apr. 2022	REVISION : 06



TREAD PATTERN



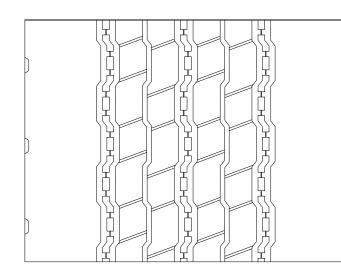
CROSS SECTION



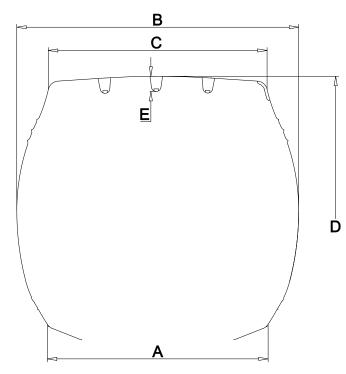
SIDE LETTERING

No		ITEM				D	ESCRIPTION	HEIGHT (mm		
1	TRADE MARK			OTANI				38		
2	LOGO			OTANI LOG	30			44		
3	PATTERN			OH-118				28		
4	TYRE SIZE			245/70R19.	5			20		
5	PLY RATING / LOAD	O RANGE		18 P.R. / LC	DAD RANGE	/J		7/5/11		
				MAX.LOAD	SINGLE 257	5 kg (5675 lb	os) AT 850 kPa (12	3 psi) COLD. 3.5		
6	MAX.LOAD / TREAD	/ SIDEWALL		MAX.LOAD	DUAL 2500	kg (5510 lbs)	AT 850 kPa (123	psi) COLD. 3.5		
				5/1				3.5		
7	LOAD INDEX / SPEE		141/140J / /	AT 850 kPa			10 / 3.5			
				DOT 1E6 B	C R018			6		
8	MARKING SD.			E11 XXXXX 001976	6/4					
9	SAFETY WARNING			SAFETY WA	SAFETY WARNING					
10	COUNTRY OF ORIG	BIN		MADE IN T	5					
11	WEEK NUMBER			WEEK No.	6					
12	MOLD NUMBER			RHM41904	5					
13	REGROOVABLE			REGROOV	8					
14	BRAND TIRE HERE			BRAND TIR	3					
15	MARKING TIRE TYP	Έ		ALL STEEL RADIAL / TUBELESS						
16	STANDARD RIM STANDARD RIM 7.50 INCHES						4			
17	MARKING M+S / 3PMSF M+S / 3PMSF						6/16			
18	MARKING FRT	FRT	224o							
							-	UK Vehicle Approval Certifica		
		A (inch/mm)	B (mm)	C (mm)	D (mm)	E (mm)		OTANI RADIAL CO.,LTD.		
		7 50/191	251	211	841	12.5	TITLE	245/70R19.5 18PR OH-118		

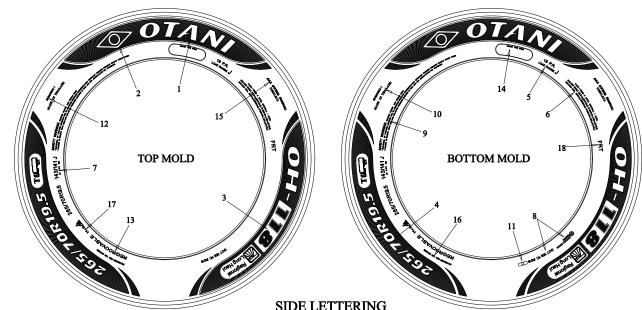
A (inch/mm)	B (mm)	C (mm)	D (mm)	E (mm)	OTANI	UTANI KADI	AL CU,LID.
7.50/191	251	211	841	12.5	TITLE	245/70R1	9.5 18PR OH-118
7.50/191	201	211	041	12.5	DRAWN BY.	MR. TIRAYUT P.	SIGNATURE TPLY-ZZ
REMARK :					CHEK./APPV D	MR. WITTAYA C.	SIGNATURE : WC
REIMARN :					DATE	19 Apr. 2022	REVISION : 01



TREAD PATTERN



CROSS SECTION



No		ITEM				DESC	RIPTION	HEIGHT (mm)			
1	TRADE MARK			OTANI	DTANI						
2	LOGO			OTANI LOG	0			48			
3	PATTERN			OH-118				32			
4	TYRE SIZE			265/70R19.	5			24			
5	PLY RATING / LOAD	RANGE		18 P.R. / LO	AD RANGE /	, 1		7/5/11			
				MAX.LOAD	SINGLE 272	5 kg (6010 lbs) A	NT 860 kPa (125 psi) COLD.	3.5			
6	MAX.LOAD / TREAD	/ SIDEWALL		MAX.LOAD	DUAL 2575 I	kg (5675 lbs) AT	860 kPa (125 psi) COLD.	3.5			
				5/1				3.5			
7	LOAD INDEX / SPEE	D INDEX		143/141J / A	AT 860 kPa			10 / 3.5			
	MARKING SD.			DOT 1E6 YO	C R018			6			
8					E11 XXXXXX XXXXX 0019761						
9	SAFETY WARNING			SAFETY WA	6/3						
10	COUNTRY OF ORIG	iN		MADE IN TH	5						
11	WEEK NUMBER			WEEK No.	WEEK No.						
12	MOLD NUMBER			RHM41903-	1			5			
13	REGROOVABLE			REGROOVA	BLE			8			
14	BRAND TIRE HERE			BRAND TIRE HERE							
15	MARKING TIRE TYP	E		ALL STEEL	ALL STEEL RADIAL / TUBELESS						
16	STANDARD RIM			STANDARD	4						
17	MARKING M+S / 3PMSF			M+S / 3PMSF			6/16				
18	MARKING FRT			FRT				<b>224</b> 0			

TITLE

DATE

DRAWN BY.

CHEK./APPV D

MR. TIRAYUT P.

MR. WITTAYA C.

19 Apr. 2022

14

7.50/191

REMARK :

260

224

871

245/70R19.5 OH-118 18PR SIGNATURE : TP Y-22

SIGNATURE : WC

**REVISION: 01** 



Report Number: ISA566583

Issue: 0

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# Inspection/Test Report: Tyre/Road Noise

#### Legislation

UNECE Regulation 117.02 Consolidated to Supplement 13

#### **Inspection/Test Details**

Location of Inspection/Test:	For Wet-Grip & Pass By-Noise - Dingyuan Proving Ground – Anhui, China For Rolling Resistance – Smithers Rapra Suzhou, China
Date of Inspection/Test:	Test World – Ivalo , Finland Rolling Resistance – 13 April 2022
	Wet-Grip – 02 April 2022
	Pass By-Noise – 02 April 2022
	Snow-Grip – 04 March 2022
VCA Representative(s):	Aekansh Saxena
Inspectors office location:	VCA India
Manufacturer's Representative(s):	Boonmee J
Reason for Test Report:	New apporoval
Manufacturer Details	
Name and Address:	Otopi Rodial Co. Ltd

Name and Address:	Otani Radial Co., Ltd.
	96 Mu 3 Rimklong Banrai Rd.
	Bangkeaw, Nakornchaisri
	Nakornpathom 73120, Thailand
Туре:	OH-118
Commercial Description:	Tyre of C3 Class
Category:	Radial Tyre (Snow Use)

#### Conclusion

The above mentioned [vehicle / engine / component] was tested in accordance with the above mentioned legislation and was found to comply in all respects. This report relates only to the items tested.

Witness Engineer/Test Engineer Signature:

Laxen

Name: Position: Date: Aekansh Saxena Type approval engineer 9 May 2022





Report Number: ISA566583 Issue: 0

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## List of Annexes

Annex No of Pages L

Subject

#### **Issue Record**

Issue 0 is original report

#### **Worst Case Rationale**

Representative tyres of C3 Category for Severe Snow Use were tested as per the requirements of ECE R117.02

#### Following Testing is done to cover all the Tyre Sizes:

11R22.5 148/145L for Tyre Rolling Sound Emission Test

245/70R19.5 141/140J for Wet-Grip Index Test

245/70R19.5 141/140J for Rolling Resistance Coefficient Test

245/70R19.5 141/140J for Severe Snow Grip Test

Note: Include information on variants and versions this report covers, as applicable. Supporting documents may be annexed to this report.

## Significant Interpretations, Alternative Test Methods, New Technologies

Not applicable

#### **Inspection/Tests Required**

	Yes, NA, See Report / Approval / Annex
Markings:	Yes
Tyre Rolling Sound Emission:	Yes
Wet Grip Index:	Yes
Rolling Resistance Coefficient:	Yes
Snow Grip Index:	Yes

Page 2 of 18

#### **Tyre Specification**

Tyre Size Designation:	11R22.5	
	245/70R19.5	
Category of Use:	Snow	
Structure:	Radial	
Speed Category Symbol:	11R22.5 - L	LIK Vehicle
	245/70R19.5 - J	Approval Certification
		Authority TAgency



Report Number: ISA566583 Issue: 0

This test report shall not be reproduced except in full, without written approval of the technical service.

Load Capacity Index:

Tread Pattern:

11R22.5 – 148/145	
245/70R19.5 – 141/140	
OH-118	

# Manufacturer's Documentation

Manufacturer's documentation is complete and reflects the agreed specification for the tyre tested and covers all variants and versions agreed in the worst case rationale. Information document uploaded to job folder and identified by job number.

Yes

Yes

Yes

ad-hoc

# Facility and Equipment Checks

Facility Appraisal reference and date (Reference and date if formal; state if ad-hoc appraisal).

Calibration certificates are traceable to national or international standards of measurement, where available:

Calibration certificates checked and valid, recorded in the following table:

## Equipment

Description	Make	Model	Serial number	Calibration due date*
VBOX			024402	05 March 2023
Sound Level Meter			0001313	03 November 2022
Sound Level Meter			0001299	03 November 2022
Infrared Radiation			16290004	03 November 2022
Wet film thickness			SP4010	03 November 2022
Gauge				
Speed , MFDD	VBox 3i		054182	03 November 2022
Weight	Dini Argeo		0100635432B1, 0100668555B1, 0100668560B1	03 November 2022
Snow Hardness	CTI Penetrometer		TW-PM-003	03 November 2022

\*Specify calibrated date + (interval) or calibration due date.





Report Number: ISA566583 Issue: 0

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Inspection/Te	st Requirements	Complies Yes / NA
4.1	<b>Markings</b> All tyres constituting the type of tyre must be marked as prescribed by either ECE Regulations No. 30 or 54, as applicable.	Yes
4.2	The tyres shall bear:	
4.2.1	The manufacturer's name or the Brand name/trademark	Yes
4.2.2	The trade description/commercial name	Yes
4.2.3	The tyre size designation	Yes
4.2.4	The inscription "REINFORCED" (or alternatively "EXTRA LOAD") if the tyre is classified as reinforced;	NA
4.2.5	The inscription "TRACTION", if the tyre is classified as "traction tyre"	NA
4.2.6	The "Alpine" symbol ("3-peak-mountain with snowflake" conforming to the symbol described in Annex 7 Appendix 1) shall be added if the snow tyre is classified as "snow tyre for use in severe snow conditions"	Yes
4.2.7	The inscription "MPT" (or alternatively "ML" or "ET") and/or "POR" if the tyre is classified in the category of use "special"	NA
4.3	Tyres shall provide adequate space for the approval mark as shown in Annex 2 to this Regulation	Yes
4.4	The markings referred to in paragraph 4.2. and the approval mark prescribed in paragraph 5.4. of this Regulation shall be clearly legible, indelible and raised above or sunk below the tyre surface	Yes
4.4.1	The approval mark shall be situated in the lower area of the tyre on at least one of its sidewalls.	Yes
4.4.1	However, in the case of tyres identified by the "tyre to rim fitment configuration" symbol "A" or "U", the approval mark may be located anywhere on the outside sidewall of the tyre	NA





Report Number: ISA566583 Issue: 0

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# Annex 3 - Coast-By Test Method for Measuring Tyre-Rolling Sound Emission

#### **Measurement Equipment**

Equipment	Serial No.	Calibration data
Drive-by noise meter 1	0001313	03 November 2022
Drive-by noise meter 2	0001299	03 November 2022
Calibration frequency requirement: At least of	nce a year as per IEC 60942:1988	
Noise meter calibrator	9047	31 October 2022
Calibration frequency requirement: At least of	nce every two year as per IEC 60651:1979/A	1:1993
Speed measurement	024402	05 March 2023
Digital Anemometer	DJ-LJ-05	03 November 2022
Air Temperature measurement	DJ-LJ-05	03 November 2022
Test surface temperature measurement*	1629004	31 October 2022
measurement		

\* If an instrument with a contact temperature sensor is used, heat-conductive paste shall be applied between the surface and the sensor to ensure adequate thermal contact.

## **Test Site**

Location of Test track:
Date of track Certification to ISO 10844: 2014
Track Certification Issued by:
Method of Certification:
Air Temperature:
Ambient Noise:

Dingyuan Proving Ground Fangang Town, Dingyuan District , 233210 , Anhui , P.R.China 19 September 2014 TUV Nord Residual Void Content , Sound absorption Coefficient , Texture Depth 28.9° C 15dB

# **Test Vehicle Requirements**

Test vehicle make / model
Test vehicle wheelbase

Kangling by JAC Auto LJ13RBBD3GA002100 3365mm



Xehicle		VCA, 1 Eastgate Office Eastgate Road, Bristol, 1 enquiries@vca.gov.uk   www.vehicle-certificatior +44(0) 300 330 5797	BS5 6XX, United King	gdom	
Certificat	tion	Report Number:	ISA566583	Issue: 0	
Agency		This test report shall not written approval of the te		pt in full, without	
	Test Vehicle R	equirements			
Ann 3, 2.4.1	The test vehicle tyres on just tw		ehicle and be f	itted with four single	Yes
Ann 3, 2.4.3	be:	e between the two a lass C1 lass C2 & C3	uxles fitted with Less than 3.5 Less than 5 m	0 m	Yes
Ann 3, 2.4.4.1 (a)	Spray suppress shall not be fitte	sion flaps or other e ed	extra device to s	suppress spray	Yes
Ann 3, 2.4.4.1 (b)		ention of elements in th may screen the e		e vicinity of the rims s not permitted	Yes
Ann 3, 2.4.4.1 (c)	•	nt (toe in, camber a h the vehicle manu	,		Yes
Ann 3, 2.4.4.1 (d)		nd absorbing materi s or under the unde	•	nounted in the	Yes
Ann 3, 2.4.4.1 (e)	abnormal reduced in accordance regulation systemetry	all be in such a con ction in ground clea with the testing requ ems shall be adjust which is normal for u	rance when the uirement. If ava ed to give a gro	e vehicle is loaded ilable, body level ound clearance	Yes
Ann 3, 2.4.4.2 (a)	background no	odification on the ve ise of the vehicle is hall be recorded in	recommended		NA
Ann 3, 2.4.4.2 (b)		it should be ascerta ing brake noise	ined that brake	s are not poorly	Yes
Ann 3, 2.4.4.2 (c)	It should be as	certained that elect	ric cooling fans	are not operating	Yes
Ann 3, 2.4.4.2 (d)	Windows and s	liding roof of the ve	ehicle shall be c	losed during testing	Yes



Xehicle		VCA, 1 Eastgate Office Eastgate Road, Bristol, enquiries@vca.gov.uk www.vehicle-certificatic +44(0) 300 330 5797	BS5 6XX, Ur 	•	om			
Certificat	tion	Report Number:	ISA56658	83	Issue: (	)		
Agency		This test report shall no written approval of the t			n full, with	out		
Ann 3, 2.5.1	<b>Tyres</b> Four identical ty	vres shall be fitted	on the tes	st vehicle	9		Yes	
	The tyres must	have full tread de	oth before	being ru	un-in		Yes	
	Tyres are to be	tested on rims pe	rmitted by	the tyre	manufa	acturer	Yes	
	Test rim width o	ode: 8.25*22.5					Yes	
Ann 3, 2.5.2	Tyre Loads						Yes	
Ann 3, 2.5.3	Tyre Inflation P	ressure					Yes	
Ann 3, 2.5.4	nodules or othe moulding proce	be "run-in" prior to r tyre pattern char ss. This will norma f normal use on th	acteristics ally require	s resultin	g from	the	Yes	
Ann 3, 2.5.4	The tyres fitted as when they w	to the test vehicle ere run-in	shall rota	te in the	same c	lirection	Yes	
Ann 3, 2.5.4	Prior to testing conditions	tyres shall be warr	ned up by	running	under	test	Yes	
	Test Results							
Ann 3, 4.3	Sound Level me	easured		74.69	(	dB(A)		
Ann 3, 4.4	Any measuring	instrument inaccu	racies	1.69	(	dB(A)	Yes	
Ann 3, 45	Rounded Resul	t e nearest lower whole va	lue.)	73	(	dB(A)	Yes	
	Limit value			73	(	dB(A)	Yes	





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#### Annex 5 – Test procedures for measuring Wet Grip Index of New Tyres – Part A - C1 category tyres Part B – <del>C2 / C3 category tyres</del>

# **Track Characteristics**

Ann 5, 3.1.1 Ann 5 (B) , 1.1	Location of Test track:	Dingyuan Proving Ground
Ann 5, 3.1.1 Ann 5 (B) , 1.1	Surface of Test track:	Dense Asphalt
Ann 5, 3.1.3 Ann 5 (B) , 1.1	Chipping Size:	8mm to 13mm
Ann 5, 3.1.4 Ann 5 (B) , 1.1	Average Macro Texture Depth:	0.654
Ann 5, 3.1.5 Ann 5 (B) , 1.1	Wetted Frictional Properties:	57.49 (BPN Method)

# **Testing Methods for Measuring Wet-Grip**

Ann 5,4	For the calculation of the wet grip index (G) of a candidate tyre, the wet grip braking performance of the candidate tyre is compared to the wet grip braking performance of the reference tyre on a vehicle travelling straight ahead on a wet, paved surface.	Yes
	It is measured with one of the following methods:	
Ann 5,4 (a)	Vehicle method consisting of testing a set of tyres mounted on an instrumented passenger car	NA
Ann 5,4 (b)	Testing method using a trailer towed by a vehicle or a tyre test vehicle, equipped with the test tyre(s)	Yes





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#### Measurement of Wet Grip Index Using - Trailer Method

# **Test Trailer Configuration**

Test Trailer make / model

Test No.	1	2	3	4	5
Tire Size					
Service Description					
Reference (test) inflation					
pressure (kPa)					
Tyre Identification					
Rim					
M+ S Marking (Y/N)					
3PMSF Marking (Y/N)					
Pattern/ Trade					
Description					
Load (kg)					
Pressure (kPa)					
µ <sub>peak</sub> 1					
2					
3					
4					
5					
6					
7					
8					
<b>µ</b> реак					
Standard Deviation $\sigma \mu$					
CV µ≤ 4%					
$CV \text{ al } (\mu_{peak}) \le 5\%$ $\mu_{peak, \text{ corr }^{(R)}}$					
µ <sub>peak</sub> , corr <sup>(R)</sup>					
$\mu_{\text{peak}}$ , adj <sup>(R)</sup>					
Wet Grip Index					
Wet Surface					
Temperature (°C)					
Ambient Temperature (°C)					
Remarks					





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#### Measurement of Wet Grip Index Using - Vehicle Method

## **Test Vehicle Configuration**

Test vehicle make / model Test vehicle wheelbase Initial Speed (km/h) Final Speed (km/h)

Kangling by JAC Auto LJ13RBBD3GA002100 3760cc
3365mm
60km/hr
20km/hr

	SRTT	(Before)	Candidate	e Tyre (1/1)	SRTT	(After)
Tire Size			245/70R19.5			
Brand		<u>0R19.5</u> HELIN	OTANI		245/70R19.5 MICHELIN	
Tyre Identification	FWLB 0	08X 3619	1E6BC F	1E6BC R018 0822		8X 3619
Rim width	7.50	x 19.5	7.50 × 10.5		7.50 x 19.5	
			7.50 x 19.5		136/134M	
Service Description		(134M	141/140J			
Pattern/Trade Description	SI	RTT	OH-118		SR	11
M+S Marking (Y/N)		Y		Y	١	
3 PMSF Marking (Y/N)		Y		Y	١	/
Reference (Test) Inflation Pressure (kPa)	7	60	850		760	
FA Axle Pressure (kPa)	532/532		595/595		532/532	
RA Áxle Pressure (kPa)	532/532		595/595		532/532	
FA Load (kg)	1554	1/1568	1554/1568		1554/	1568
RA Load (kg)		8/1618	1598/1618		1598/	
	Braking Distance (m)	Avg. Decelerati on m/s <sup>2</sup>	Braking Distance (m)	Avg. Deceleratio n m/s <sup>2</sup>	Braking Distance (m)	Avg. Decelerati on m/s <sup>2</sup>
	22.98	5.37	20.32	6.08	22.60	5.46
Measurements	22.26	5.55	19.97	6.18	22.48	5.49
	22.55	5.47	20.14	6.13	22.22	5.56
	-	-	19.67	6.28	-	-
	-	-	20.21	6.11	-	_
	-	-	19.87	6.21	-	-
Average AD (m/s <sup>2</sup> )	5	.46	6.16		5.50	
Standard Deviation $\sigma_{BFC}$	0	.09	0.07		0.05	
$(\sigma/\text{Average}) \le 3\%$	1.60%		1.20%		0.87%	
CV <sub>BFC</sub> ≤4%		-	-			
$CV_{al}$ (BFC <sub>ave</sub> ) $\leq 5\%$		-				- Xalaiala
BFC <sub>ave,corr</sub> (R)	0.	557	0			561 UK Vehicle 561 Certifica
BFC <sub>adj</sub> (R)		557	0.628		0.561 uthority Agency	



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Wet Grip Index G (T)	1.12			
Wet Surface	18.7	19.2	19.8	
Temperature (°C)				
Ambient Temperature	21.4	22.2	22.3	
(°C)				
Remarks	None			





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# Annex 6 - Test procedure for measuring rolling resistance

## **Testing Methods**

Ann 6,1	The alternative measurement met in this Regulation. The choice of a to the tester. For each method, the shall be converted to a force acting The measured parameters are:	n individual method is left e test measurements	
Ann 6,1 (a)	In the force method: the reaction for tyre spindle	orce measured or converted at the	Yes
Ann 6,1 (b)	In the torque method: the torque ir	nput measured at the test drum	NA
Ann 6,1 (c)	In the deceleration method: the method the method type assembly	easurement of deceleration of the	NA
Ann 6,1 (d)	In the power method: the measure drum	ement of the power input to the test	NA
	Test Equipment		
	Drum Specification	1 707 Meter	

Drum Specification Drum Surface Measuring Rim Thermal Environment

1.707 Meter
Smooth Steel
7.50 X 19.5
24.3°C





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# **Testing Procedure**

## **Thermal Conditioning**

- Ann 6,4.2 The inflated tyre shall be placed in the thermal environment of the test location for a minimum of:
- Ann 6,4.2 (a) 3 hours for Class C1 tyres;
- Ann 6,4.2 (b) 6 hours for Class C2 and C3 tyres.

Anne 6,4.3 After thermal conditioning, the inflation pressure shall be adjusted to the test pressure, and verified 10 minutes after the adjustment is made.

The warm-up durations shall be as Warm up durations

6,4.4

Tyre Class	C1	C2 and C3		
		LI ≤ 121		LI > 1
Nominal Rim Diameter	All	All	< 22.5	≥ 22.5
Warm up duration	30 min.	50 min.	150 min.	180 mi



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Yes

NA

Yes

# **Measurement and Recording**

The following shall be measured and recorded:	
Test speed Un	60 km/hr
Load on the tyre normal to the drum surface $L_m$	21.464kN
The initial test inflation pressure	850 kPa
The coefficient of rolling resistance measured Cr, and its	
corrected value Crc, at 25 °C and for a drum diameter of	NA
2 m	
The distance from the tyre axis to the drum outer surface	0.398
under steady state r <sub>L,</sub>	
Ambient temperature t <sub>amb</sub>	24.3°C
Test drum radius R	1.707
Test method chosen	Force
Test rim (size and material)	7.50 x 19.5
Tyre size	245/70R19.5
Tyre Manufacturer	OTANI
Load index	141/140
Speed symbol,	J
DOT number (Department of Transportation).	1E6 BC R018 0622

# **Test Results**

Ann 6, 5.2	The rolling resistance F <sub>r</sub> , in newton	165.40	] N	
Ann 6, 6	The rolling resistance coefficient Cr	6.199	] N/kN	UK Approval Authority Agency



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# Annex 7 – Procedures for snow performance testing relative to snow tyre for use in severe snow conditions

# Appendix 2 - Test data for C1 and C2 tyres

Location of test track:	
Test vehicle (Make, model and type, year):	
Test tyre details:	
Tyre size designation and service description:	
Tyre brand and trade description:	
Reference inflation pressure:	
Identification:	

# Snow index relative to SRTT according to paragraph 6.4.1.1 of ECE R117:

Test method:	
Test with control tyres:	
Test procedure and SRTT used:	

#### Test data :

Test track characteristics:	At start of tests	At end of tests	Specifications
Weather			
Ambient temperature			-2 °C to - 15 °C
Snow temperature			-4 °C to - 15 °C
CTI index			80 to 90
Other			





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Test tyre data:	SRTT(1st test)	Candidate(1 of 2)	SRTT(2nd test)
Brand name			
Trade Description / Commercial name			
Tyre Size Designation			
Service Description			
Reference (test) inflation pressure (kPa)			
Test rim width code			
Tyre loads Front axle (kg)			
Tyre loads Rear axle (kg)			
Load index Front axle (%)			
Load index Rear axle (%)			
Front axle Tyre pressure (kPa)			
Rear axle Tyre pressure (kPa)			

Run Number	Specification	SRTT(1st test)	Candidate(1 of 2)	SRTT(2nd test)
1				
2				
3				
4				
5				
6				
Mean				
Std-Deviation				
CV(%)	≤6%			
Validation SRTT	≤6%			
SRTT weighted Average				UK Approval Certi

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Snow Index		

# Appendix 3 - Test data for C3 tyres

Location of test track:	Test World , Ivalo - Finland
Test vehicle (Make, model and type, year):	Ford F250 Regularcab 5.4L 6-Speed Manual 2009 VIN : 1FTNF20599EB16406
Test tyre details:	
Tyre size designation and service description:	245/70R19.5 and 141/140J
Tyre brand and trade description:	OTANI and OH-118
Reference inflation pressure:	5.3 bar
Identification:	1E6 BC R018 822

#### Snow index relative to SRTT according to paragraph 6.4.1.1 of ECE R117:

Test method:	Brake-on Snow
Test with control tyres:	No
	ASTM-F2871 ; 245/70R19.5 136/134M ; FWLB 008 X 3619

# Test data:

Test track characteristics:	At start of tests	At end of tests	Specifications
Weather			
Ambient temperature	-5.5 °C	-5.6 °C	-2°C to - 15°C
Snow temperature	-7.8°C	-7.3°C	-4 °C to - 15 °C
CTI index	83	83	75 to 85
Other			





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Test tyre data:	SRTT(1st test)		Candidate(1 of 2)		SRTT(2nd test)	
Brand name	ASTM		OTANI		ASTM	
Trade Description / Commercial name			OH 118			
Tyre Size Designation	245/70	)R19.5	245/70R19.5		245/70R19.5	
Service Description	136/134M		141/140J		136/134M	
Reference (test) inflation pressure (kPa)	5.3		6.0		5.3	
Test rim width code	7.5 X 19.5		8 x 18		7.5 X 19.5	
Tyre loads Front axle (kg)	805	880	805	880	805	880
Tyre loads Rear axle (kg)	805	740	805	740	805	740
Load index Front axle (%)	36	36	31	31	36	36
Load index Rear axle (%)	33	33	29	29	33	33
Front axle Tyre pressure (kPa)	530	530	630	630	530	530
Rear axle Tyre pressure (kPa)	530	530	630	630	530	530

Run Number	Specification	SRTT(1st test)	Candidate(1 of 2)	SRTT(2nd test)
1		0.72	1.14	0.72
2		0.72	1.13	0.72
3		0.71	1.13	0.71
4		0.71	1.13	0.71
5		0.71	1.11	0.71
6		0.70	1.10	0.70
Mean		0.71	1.12	0.71
Std-Deviation		0.00	0.02	0.01
CV(%)	≤6%	0.7	1.4	0.9
Validation SRTT	≤5%			-0.2
SRTT weighted Average			0.71	
Factor f				Vehicle
Snow Index			1.58	Approval Authority Agency

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Final result of snow grip index:	1.58

Remarks

None

